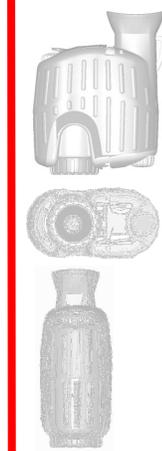
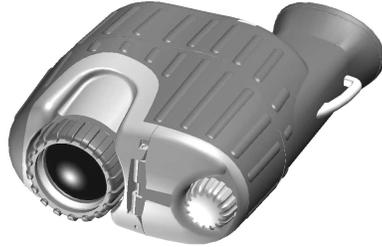


 **THERMAL-EYE™**  
**X200<sub>XP</sub>**



**See the Unseen™**

---

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment on and off, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
  - Increase separation between equipment and receiver.
  - Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
  - Consult the dealer or an experienced radio/TV technician for help.
- 

- |  |
|--|
| <ul style="list-style-type: none"><li>— Changes or modifications not expressly approved by L-3 Communications Infrared Products could void the user's authority to operate this equipment.</li><li>— For continued FCC Compliance, use only accessories approved by L-3 Communications Infrared Products</li></ul> |
|--|

**See the Unseen** Registered Trademarks of  
 **THERMAL-EYE** L-3 Communications Infrared Products

Patents

This product is covered by one or more of the following patents: U.S. Patent Nos.: 5,288,649; 5,367,167; 6,267,501; 6,586,831; 6,521,477; 6,690,014; 6,479,320 and under license to 5,196,703. Euro.Pat.Appln. 1159591. Additional Patents Pending.

Export

**EXPORT CONTROL NOTICE** – This technical data and software is considered as Technology Software Publicly Available (TSPA) No License Required (NLR) as defined in Export Administration Regulations (EAR) Part 734.7-11.

CE Manufacturers Declaration of Conformity:

*Product Identification:*

Product: Thermal Infrared Camera  
Model/Type: X200xp Camera / (X2)  
Version: 7070410 (7070415)

*Manufacturer*

L-3 Communications Infrared Products  
13532 North Central Expressway, MS 37  
Dallas, TX. 75243. USA (800-990-3275)

*Tested By*

Nemko Dallas, Inc.  
802 North Kealy Road  
Lewisville, TX. 75057

*EU Representative*

BFi OPTILAS INTERNATIONAL SA  
Z. I. La Petite Montagne Sud  
4 allée du Cantal – 91018, EVRY CEDEX. FRANCE (33 - (0) 1 60 79 59 55)

*A Sample of this product has been tested:*

To demonstrate compliance with: EN61000-6-1 & EN61000-6-3  
Using the following test standards: EN61000-4-2, EN61000-4-3,  
EN61000-4-4, EN61000-4-5, EN61000-4-6, EN61000-4-11

*Means of conformity*

The product is in conformance with the above standards according to 89/336/EEC

1. Introduction.....	56
• Welcome to Infrared .....	56
• Handling & Precautions.....	78
• Contacting L-3 Communications Infrared Products.....	78
2. Operation.....	89
• The X200xp Thermal Imaging Camera .....	89
• Holding the Camera .....	94
• Loading the Batteries .....	104
• Turning on the Power.....	124
– <i>Camera Warm-Up</i> .....	124
– <i>Camera Shutter</i> .....	124
– <i>Automatic Contrast</i> .....	134
– <i>Checking the Battery Power</i> .....	134
• Adjusting the Display Brightness.....	145
• Focusing for Close-up Operation.....	154
• Cleaning.....	154
3. Accessories .....	164
• Accessory Video & Power Cables .....	164
• Operating With Video & Power Cables.....	164
4. Additional Information.....	184
• Specifications.....	184
• Frequently Asked Questions .....	202
• Trouble Shooting Guide.....	212
• Warranty .....	223

## **1. Introduction**

Thank you for choosing the X200xp Thermal Imaging Camera. With its small size, rugged design, and simplicity, you can now focus on the job at hand, rather than the camera in your hand.

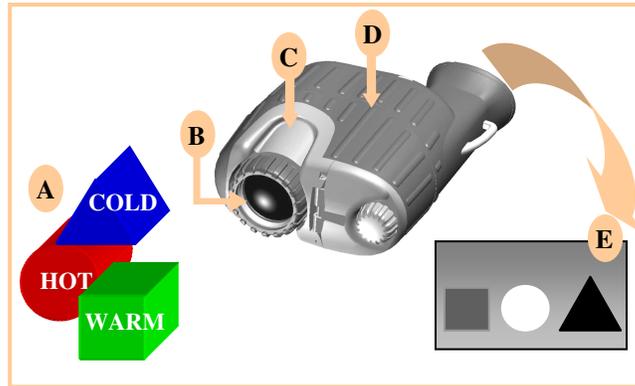
Before using this camera, please read these instructions carefully, and retain them for future reference.

- **Welcome to Infrared**

L-3 Infrared Products (IP) has long been a leader in the production and development of military products based on infrared thermal imaging. In an effort to make this technology more widely available, L-3 IP's engineers and scientists developed many unique ways of translating infrared energy into visible imagery. Now L-3 IP is providing affordable thermal imaging solutions for fire, law enforcement, marine, security, and other commercial uses.

Infrared energy often referred to as "infrared" or "IR," is electromagnetic radiation that travels in a straight line through space, similar to visible light. Although infrared shares some of the properties of visible light, its different wavelength has several unique characteristics. For instance, materials that are opaque to visible light may be transparent to infrared, and vice-versa. Also, unlike visible light, which is given off by ordinary objects only at very high temperatures (e.g. light bulbs), long wavelength infrared (7–14  $\mu\text{m}$ ) is emitted by all objects at ordinary temperatures. This means infrared is all around us all the time, even in the dark. Different objects give off varying amounts of infrared, depending on the temperature of the object.

The X200xp was designed to sense differing amounts of long wavelength infrared coming from the various areas of a scene and to convert them to corresponding intensities of visible light on a display. This allows true see-in-the-dark capability, as well as the ability to discern additional information—differences in temperature—by observing the thermal properties of objects in any light condition.



Infrared energy is emitted proportionally to the temperature of an object **A**. The warmer the object, the more energy it emits. The infrared energy from the objects is focused by the optics **B**, onto an infrared detector **C**. The information from the Infrared detector is passed to electronics **D** for image processing. The signal processing circuitry translates the infrared detector data into an image **E** that can be viewed on the built-in video monitor.

- **Handling & Precautions** 

- ⇒ All batteries can cause property damage or bodily injury if a conductive material such as jewelry or keys touch exposed terminals. Exercise care when placing batteries inside a pocket, case, or other container with metal objects.
- ⇒ Do not replace batteries in a potentially explosive atmosphere, such as a gas station or any place where you might normally be advised to turn off your vehicle engine. Contact sparking may occur and cause an explosion.
- ⇒ Do not remove power – removing batteries or disconnecting optional external power supply – without first turning the camera off using the on/off switch.
- ⇒ Do not permanently attach this camera to dynamic-mount applications, such as on vehicles or heavy machinery, in which transmitted vibration is continuously sustained.
- ⇒ Never point this camera directly into the sun, welding arcs, or any other extreme intensity objects that you would not view with your eyes. Doing so will damage the Camera.

- **Contacting L-3 Communications Infrared Products**

The Customer Service Department is available to assist with questions about this product. When you contact us, please have the following information available:

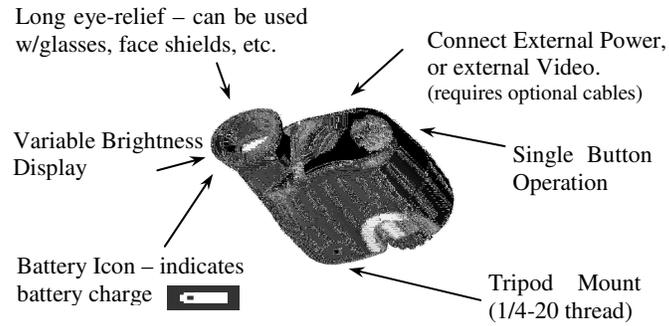
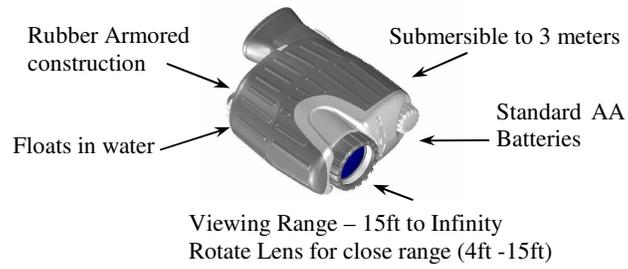
-Camera Part Number                      -Camera Serial Number

[Part Number and Serial Number are located under the rear door/plug.]

L-3 Communications Infrared Products Customer Service Department:  
800-990-3275 (US) or 972-528-1528 (Int'l)

## 2. Operation

- **The X200xp Thermal Imaging Camera**



*Model Number & Serial Number behind the external connections plug*

- **Holding the Camera**

⇒ The Camera can be mounted to a tripod using the 1/4-20 insert.

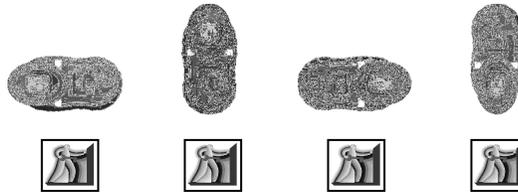


⇒ The Camera can be held either right-handed, or left-handed.

⇒ To avoid dropping the camera, attach the strap provided. Both a neck strap and a wrist strap are provided for your convenience. Attach the strap to the camera by looping it through the attachment point as shown below.



⇒ The camera can be held in any orientation – and the image in the LCD Display will remain upright.



- **Loading the Batteries**

Open the battery Door

Unscrew Battery Door knob  
Counterclockwise



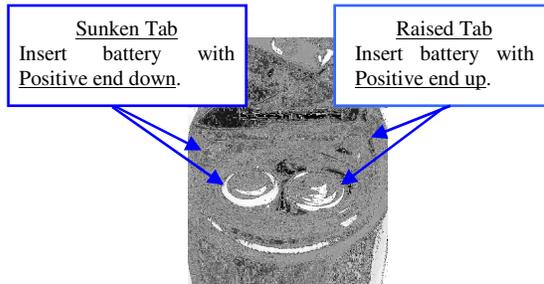
Open the door to install batteries

Install 2 AA Batteries

“+” & “-” symbols inside the battery compartment indicate the direction to install batteries



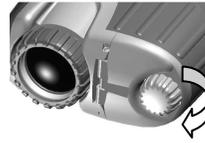
Notice the Raised Tab next to the (+) sign, and the Sunken Tab next to the (-) sign. These tabs allow the user to install the batteries in complete darkness by “feel” - without having to “see” the battery symbols.



### [Close the battery Door](#)

Close the Battery Door

Screw Battery Door Knob  
Clockwise



### **Batteries**

- ⇒ The camera will operate from several battery types – Alkaline, Nickel-Metal-Hydrate (NiMh) rechargeable, or Lithium - as long as the Batteries are AA size.
- ⇒ The camera does not have an internal battery charger. If using rechargeable batteries, they must be charged with a separate external charger.

### **Replacing Batteries**

- ⇒ Before removing/replacing batteries, always ensure the camera is first turned off. Failure to first turn the camera off may result in a “flickering” or “ghost-image” display the next time the camera is turned on.
- ⇒ In case (above), the display will correct itself after a 5-10 minute waiting period. Note: This waiting period can be with the camera either on (operating) or off (stored).

## Batteries

- ⇒ When replacing batteries, always replace BOTH batteries. Mixing a fresh battery with a partially discharged battery is potentially hazardous.
- ⇒ Never mix battery types (Alkaline, rechargeable, Lithium, etc). Both batteries must be of the same type.
- ⇒ Remove batteries if the camera is to be stored for extended periods (2 weeks or more).
- ⇒ Always follow the battery manufacturers' directions for proper disposal of batteries.

### • **Turning on the Power**

#### Switch on the on/off knob

Turn the on/off dial knob  
Clockwise to turn on the camera



#### Camera Warm-Up

The camera requires approximately 3 seconds of warm-up time. During these 1<sup>st</sup> 3 seconds after the camera is switched on, a logo will appear in the Display. After 3 seconds have passed, the logo will disappear, and video of the thermal scene will begin.

#### Camera Shutter

To maintain an optimum Thermal Image, the X200xp will automatically shutter. During this shutter, the video will freeze for approximately ½ second, and a faint “click” sound may be heard inside the camera. Shuttering will occur in the 1<sup>st</sup> 4 minutes after turning on the camera at 30-second intervals. Otherwise, the

camera will shutter only if it's internal temperature changes by 10<sup>0</sup>c or more.

#### Automatic Contrast

Video contrast is constantly adjusted either higher or lower, based upon the informational content in the scene.

When viewing people, automobiles, boats, and other warm objects at close range, the video gain will automatically be decreased to provide more detail on facial features and flat surfaces.

When viewing a scene with low informational content, i.e. a park, field, or roadway, the video gain is automatically increased to provide more detail in the background of the scene, i.e. trees, bushes, roadway edges.

#### Checking the Battery Power

A battery icon will appear in the built-in LCD display, to indicate the approximate amount of charge remaining in the batteries. New Alkaline Batteries will generally provide enough charge for approximately 2 hours of operation, while new Lithium Batteries will provide enough charge for approximately 6 hours of operation.



 Operating Time is based on a display set to minimum brightness (night-time setting), and camera at room temperature.

Very Low or Very High temperatures, and Brightness Setting of the Display, could reduce the expected time of operation by 50%.

The battery icon is most accurate when using Alkaline batteries, and slightly less accurate when using NiMh or Lithium batteries.

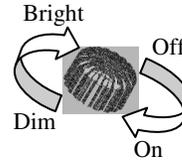
- **Adjusting the Display Brightness**

Turn the on/off knob past the on/off detent, continuing to increase the LCD display brightness.



Brighter LCD Display:  
Turn Clockwise

Dimmer LCD Display:  
Turn Counterclockwise



 To maximize battery life, set the LCD Display to the minimum brightness setting practical.

- **Focusing for Close-up Operation**

The X200xp has overall viewing range from 15ft to infinity. In the Far Focus position, objects from 15ft to infinity will be in focus. By rotating the Lens, objects as close as 4ft can be brought into focus.



The Lens may feel difficult to turn. This is normal, and is due to the tight seal required to make the camera waterproof.

- **Cleaning**

Do not apply any chemicals to the camera.

- ⇒ Clean the body of the camera using a water-moistened cloth.
- ⇒ Clean the Lens with a cleaner/cloth that has been specially formulated for cleaning camera lenses – one is provided, and if additional cloths are needed, they may be purchased from any camera retailer.

### 3. Accessories

Contact L-3 Communications Infrared Products, for accessories that are approved for use with your X200xp Camera.

- **Accessory Video & Power Cables**

Common accessories for the X200xp camera are:

AC/DC Power Adapter

Power Cable

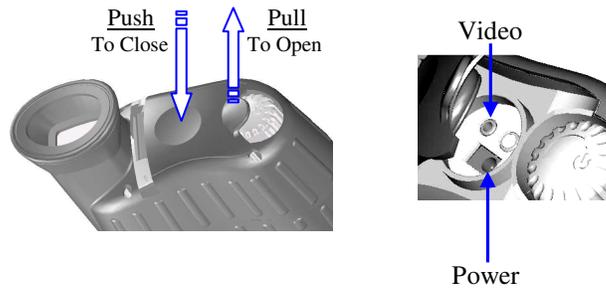
Video Cable



These may appear the same as common power/video cables. However, they are actually unique for the X200xp Camera. Do Not attempt to use other similar cables – they will not operate the X200xp camera, and may cause damage

- **Operating With Video & Power Cables**

The X200xp External connections are located inside the Rear Plug.



#### AC/DC Power Adapter

Connect the AC/DC Power Adapter to the X200xp Connector labeled “Power”, and to AC power (wall outlet). Connecting the AC/DC Power Adapter will disable the batteries, and the X200xp will receive its power from this outlet.

- ☐ The AC/DC Power Adapter will provide power to the camera – however, it will not recharge batteries installed in the camera.

#### Power Cable

Connect the Power Cable to the X200xp Connector labeled “Power”, and to any 12volt DC Power Source. Operation of the X200xp will be the same as above (AC/DC power adapter).

- ☐ The Power Source used by the customer should be capable of supplying at least 500ma.
- ☐ The Power Source used by the customer should be nominal 12Vdc, however, can range from 8-16Vdc without harm to the camera.

#### Video Cable

Connect the Video Cable to the X200xp Connector labeled “Video”, and to a Video Monitor. When Connecting the Video Cable, the video will automatically switch from the internal LCD Display to the External Video Monitor, and visa versa.

- ☐ 3-4 seconds may be needed for the video to stabilize when switching between External Video Monitor and Internal LCD Display. The X200xp Camera will not output External Video and Internal LCD Display Simultaneously.

#### 4. Additional Information

- Specifications

<u>Detector</u>	
Type	Amorphous-Silicon Microbolometer
Spectral Response	7 to 14 microns
<u>Thermal Performance</u>	
Time to Operation	~ 3 seconds
Contrast/Level	Automatic (Electronic Image Control)
Image Touch-up	Automatic (mechanical shutter)
Infrared Polarity	White-Hot Black-Cold
Range to Detect Human Activity	475 meters
<u>Optics</u>	
Field of View	11 <sup>0</sup> x 8 <sup>0</sup>
Focal Length	25 mm
Focus Range	1 meter to infinity
<u>Video</u>	
Viewfinder Display	Monochrome LCD
Viewfinder Brightness	Adjustable (integral to on/off switch)
Auxiliary Video Out	Output jack on rear. NTSC or PAL (depending on Model)
<u>Power</u>	
Power	2 AA Batteries
Operating Time	2 hrs (alkaline batteries); 6 hrs (lithium batteries)
Auxiliary Power In	12Vdc (input jack on rear)

---

**Physical**

---

Size	5 ¼ x 4 ½ x 2 (inches) 13.4 x 11.4 x 5.1 (cm)
Weight	13oz. (381g) with batteries
Eye Cup	Integral to camera; with 2" eye relief

---

**Environmental**

---

Operating Temperature	-20 <sup>0</sup> C to +60 <sup>0</sup> C
Storage Temperature	-20 <sup>0</sup> C to +80 <sup>0</sup> C*
Waterproof	Yes, 3 meter submersion with both doors closed
Buoyant	Yes, floats in water
Shockproof	Yes, 2 meter drop
EMC Compliance	FCC: part 15, class B CE Mark: <b>EN61000-6-1 &amp; EN61000-6-3</b>

---

**Features**

---

- Enhanced DSP Image Processing
- On-screen battery level indicator
- Left or Right Hand operation with rugged slip-resistant grip
- Tactile Battery loading feature for night-time installations
- Long eye-relief viewfinder for easy use w/glasses, face shields

---

**Standard Equipment**

---

- Carrying Case
- 2AA Alkaline Batteries
- Neck Strap & Wrist Strap
- Lens Cleaning Cloth

\*Storage Temperature does not include batteries – always follow battery manufacturers' recommendations for battery storage.

Specifications are subject to change without notice

- **Frequently Asked Questions**

**Q1 Can different battery types be used?**

A1 As long as the battery is an AA size, the user can install Alkaline, NiMh Rechargeable, or Lithium.

**Q2 Why does my camera sometimes behave erratically?**

A2 When batteries become very low, the camera may behave erratically (i.e. video flashing, power cycles on & off, etc). Replacing batteries is the most common cure to erratic operations.

**Q3 Is the Lens normally difficult to turn?**

A3 Yes, the camera is manufactured with tight seals to make it waterproof, which makes these seals difficult to turn.

- **Trouble Shooting Guide**

Problem	Possible Cause	Possible Remedy
After waiting the 3 seconds of warm up, the video does not appear, but the logo keeps flashing	Low Battery Power	Replace Batteries
No Image in the LCD display (no logo, no battery icon, and no video)	The LCD Display Brightness is too low	Adjust the display brightness by turning the on/switch clockwise
	Batteries are completely discharged	Replace Batteries
	The optional video cable is connected	Disconnect the optional video cable
The internal display is “flickering/ flashing”, has a “ghost-image”, or has horizontal lines.	Batteries were replaced before first turning the camera off.	Always turn off the camera before replacing batteries.  Wait 5-10 minutes and the display will clear itself.

### **L-3 Communications Infrared Products**

- **Warranty**

Product(s) will conform to L-3 IP's current drawings and specifications at the time of delivery and be free from defects in material and workmanship under normal use and service for twelve (12) months, beginning on the date the product is delivered to the customer, or beginning on the date product is placed into service; collectively whichever is the shorter period of time, but in no event shall the period become greater than eighteen months (the "warranty"). L-3 IP's sole obligation, buyer's exclusive remedy, under the warranty is for L-3 IP, at its option, to repair or replace any part of the product which fails to meet the warranty or refund buyer's purchase price, in the form of credit. For warranty repairs/replacements, at L-3 IP's cost for shipping, buyer shall return product(s) to L-3 IP's facility designated by L-3 IP, with a written explanation of failure. The warranty shall not apply to products; (i) used for purposes for which they are not designated or intended, or (ii) which have been repaired or altered without L-3 IP's prior written consent, or (iii) which have been subjected to misuse, negligence, accident or improper maintenance or installation, or (iv) upon L-3 IP's examination, do not disclose to L-3 IP's satisfaction nonconformance to the warranty. In the event the product 'warranty card' is not returned to L-3 IP, proof of purchase shall be required to effectuate the warranty provisions stated herein above.

NO OTHER WARRANTIES, EXPRESS OR IMPLIED, ARE MADE WITH RESPECT TO THE PRODUCT(S) INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY, NON-INFRINGEMENT OR FITNESS FOR A PARTICULAR PURPOSE.

IN NO EVENT SHALL L-3 IP OR ITS LICENSORS BE LIABLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS, LOSS OF USE OR DATA OR INTERRUPTION OF BUSINESS, WHETHER UNDER THEORIES IN TORT, CONTRACT OR OTHERWISE, EVEN IF L-3 IP OR ITS LICENSORS HAVE BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

#### HOW TO RETURN PRODUCTS FOR WARRANTY REPAIR:

1. Return the product to your Authorized Dealer. The Dealer will notify the service department by telephone at 800-990-3275 (US) or 972-528-1528 (Int'l) before returning any product.
2. A Return Authorization (RA) number will be assigned by the service department. This number must be marked clearly on the outside of the package being returned.
3. Service department will provide a shipping address.
4. The following information must be included on the packing slip:
  - a. Camera Model Number
  - b. Camera Serial Number
  - c. Reason for Return
  - d. Date and Place of purchase
  - e. Description of Problem
  - f. Return Authorization Number

Camera Model Number and Serial Number are clearly marked on the camera – refer to the User Manual.

Proof of purchase may be required.



L-3 Communications Infrared  
Products

Customer Service Department

13532 North Central Expressway, MS 37

Dallas, Texas 75243

800-990-3275 (U.S.)

972-528-1528 (International)



7070431 Rev E